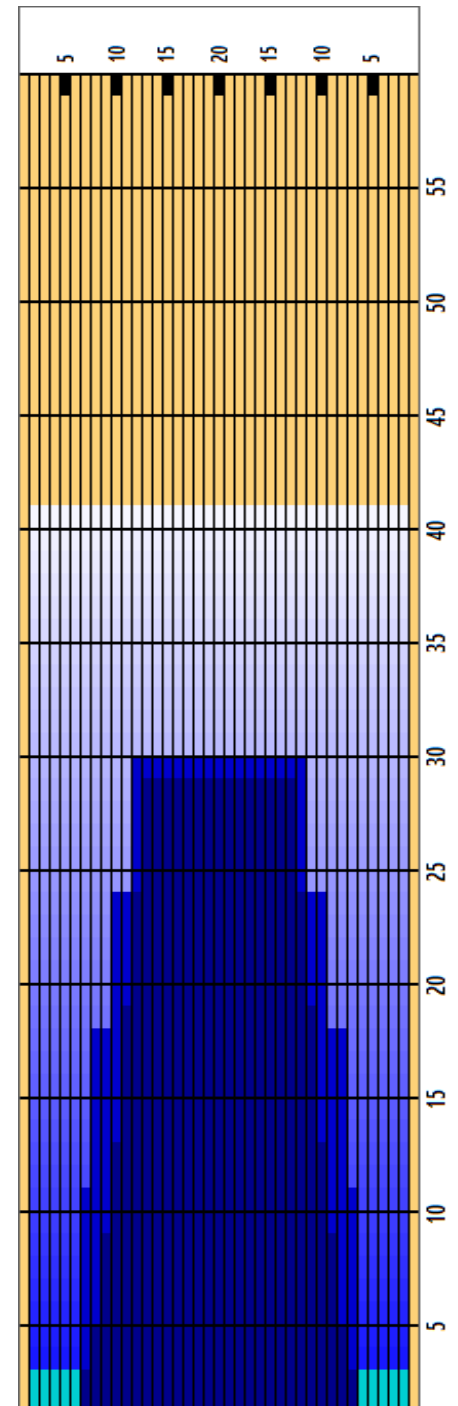


Oil Pattern Distance	41	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	17.25 mL	Reverse Oil Total	7.65 mL	Volume Oil Total	24.9 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	8L	8R	1	14	3	A	25	3.9	5.8	1.9	1250
3	9L	9R	2	14	3	A	46	5.8	9.7	3.9	2300
4	10L	10R	2	14	3	A	42	9.7	13.6	3.9	2100
5	11L	11R	3	14	3	A	57	13.6	19.5	5.9	2850
6	12L	12R	2	18	3	A	34	19.5	24.6	5.1	1700
7	13L	13R	2	18	3	A	30	24.6	29.7	5.1	1500
8	2L	2R	0	22	3	A	0	29.7	41.0	11.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	30.0	-11.0	0
2	12L	12R	2	22	3	A	34	30.0	23.8	-6.2	1700
3	10L	10R	2	22	3	A	42	23.8	17.6	-6.2	2100
4	8L	8R	2	22	3	A	50	17.6	11.4	-6.2	2500
5	7L	7R	1	18	3	A	27	11.4	8.9	-2.5	1350
6	2L	2R	0	14	3	A	0	8.9	0.0	-8.9	0



Cleaner Ratio Main Mix: 5:1 Forward
 Cleaner Ratio Back End Mix: 5:1 Reverse
 Cleaner Ratio Back End Distance: 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.88	1.69	1	1	1.69	6.88

