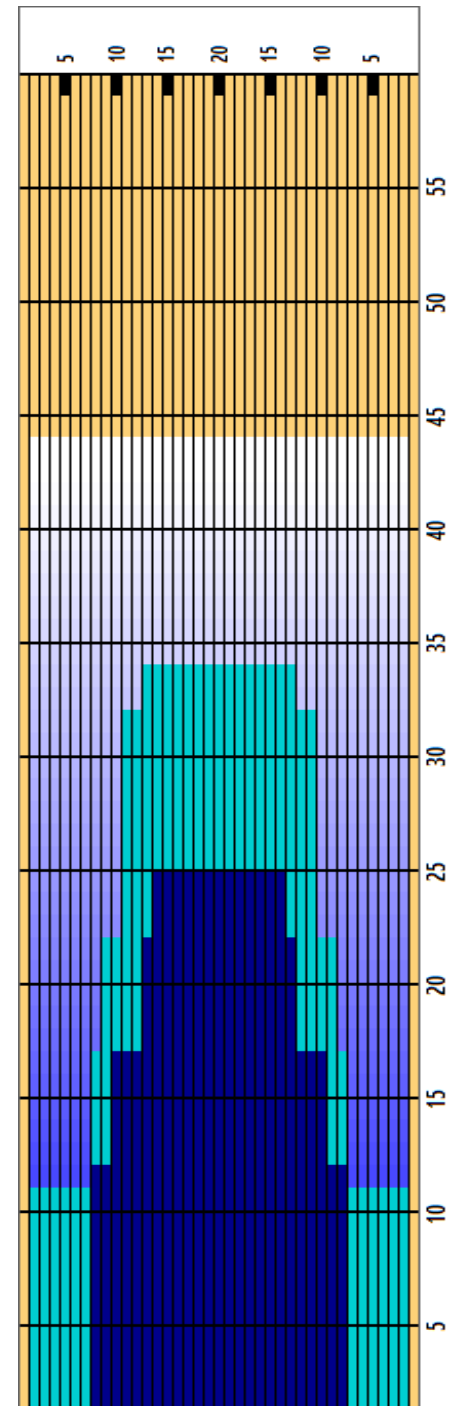


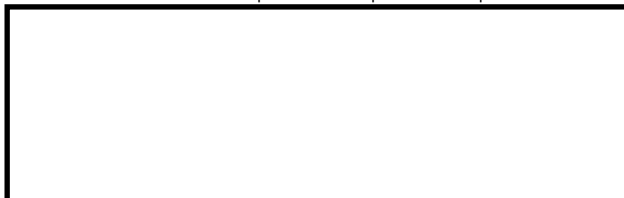
Oil Pattern Distance	44	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	22.3 mL	Reverse Oil Total	6.75 mL	Volume Oil Total	29.05 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	14	3	A	259	0.0	11.9	11.9	12950
2	8L	8R	2	18	3	B	50	11.9	17.0	5.1	2500
3	9L	9R	2	18	3	A	46	17.0	22.1	5.1	2300
4	11L	11R	4	18	3	B	76	22.1	32.3	10.2	3800
5	13L	13R	1	18	3	A	15	32.3	34.8	2.5	750
6	2L	2R	0	22	3	A	0	34.8	37.0	2.2	0
7	2L	2R	0	22	2	A	0	37.0	41.0	4.0	0
8	2L	2R	0	22	1	A	0	41.0	44.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	44.0	25.0	-19.0	0
2	14L	14R	1	22	3	B	13	25.0	21.9	-3.1	650
3	13L	13R	2	18	3	A	30	21.9	16.8	-5.1	1500
4	10L	10R	2	18	3	B	42	16.8	11.7	-5.1	2100
5	8L	8R	2	18	4	A	50	11.7	6.6	-5.1	2500
6	2L	2R	0	14	4	A	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix 4:1 Forward
 Cleaner Ratio Back End Mix 4:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.29	1.49	1.01	1.01	1.49	3.29

